

NFF®



南方管件·公司介绍

NANFANG PIPE FITTING · COMPANY INTRODUCTION



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江阴市南方管件制造有限公司
JIANGYIN NANFANG PIPE FITTING MAKING CO., LTD.



专业品质 诚信至上

努力不懈地为广大客户提供优质的产品与真诚、贴心、专业的服务
Unremitting efforts to provide our customers with quality products and sincere, caring, professional services.



安全 SAFETY **质量** QUALITY **整洁** NEATNESS **规范** REGULATION

DIRECTORY 目录

- 01—02 Oration of the GM
总经理致辞
- 03—04 Company profile
公司概况
- 05—06 Main products
主要产品
- 07—08 Business distribution
业务分布
- 09—10 Manufacturing equipments
制造装备
- 11—12 Examining equipments
检测装备
- 13—14 Quality management
质量、环境和职业健康安全管理
- 15—16 Development & Research
研究与开发
- 17—18 Enterprise development
企业发展
- 19—20 Certificates and honors
资质与荣誉



Oration of the General Manager

总经理致辞

江阴市南方管件制造有限公司地处长江三角洲的新兴港口城市江阴市滨江开发区，北枕长江，南临太湖，西接常州、南京，东连苏州、上海，交通十分便利。

公司是专业压力管道元件制造商，可为石油、化工、电力、造船、造纸、冶金、纺织、制药、食品等行业生产对焊、承插焊、螺纹三大系列管件以及弯管、法兰、非标管件等产品；可按 GB、HG、DL、SH、SY、ASME、MSS、DIN、EN 等相关标准组织生产，也可按顾客提出的技术条件制造。齐全的制造、检测装备可满足各行业对不同规格管件的需求，现生产能力为 30,000 吨/年。

先进的成形技术、成熟的制造经验、完善的检测手段与规范的管理方法，保证了产品的安全可靠。产品在国内许多重点工程中使用并出口，赢得了顾客好评。

公司 1996 年起按 ISO9000 标准建立质量管理体系，1997 年通过了质量管理体系认证。2009 年通过了 ISO14000 环境管理体系和 OHSAS18000 职业健康安全管理体系认证。

建立有效运行的质量管理体系是公司得以发展壮大的关键。产品通过国家质量监督部门的型式试验，2002 年即获得了《中华人民共和国特种设备制造许可证（压力管道元件）》。

公司通过了中石化、中石油、中海油、全国化工、中国船级社、PED/CE、加拿大阿尔伯塔省等七省、壳牌、API、BP、福陆、巴斯夫、美胜沃利、沙索、沙尔基、科威特国家石油公司等认证认可，成为他们的管件供应商。

公司是全国管路附件标准化技术委员会和全国锅炉压力容器标准化技术委员会压力管道分技术委员会委员单位，是中国钢制管件国家标准的主导单位。

公司的经营宗旨是：**关爱员工，关注顾客，诚信为本，质量至上。**

公司的管理目标是：**安全，质量，整洁，规范。**

公司的质量方针是：**人人负责，道道把关，持续改进，顾客满意。**

公司的环境、职业健康安全方针是：**全员参与，污染预防；安全健康，奉献社会。**

“有朋自远方来，不亦乐乎？”我们衷心欢迎国内外顾客光临公司考察、指导，我们将竭诚与您合作，共创双赢。

董事长 / 总经理：**黄国洪**

Jiangyin Nanfang Pipe Fitting Making Co., Ltd. is located in Jiangyin, a new developing port city in the Yangtze River Delta. With highly convenient traffic, it has the Yangtze River running by the north side, Taihu Lake closing to the south, highways connecting west to Changzhou and Nanjing city and east to Suzhou and Shanghai city.

The company is the professional manufacturer of pressure piping components. The Company has been developed to produce three series of pipe fittings such as butt-weld, socket weld and thread, bends, flanges and other non-standard fittings for petroleum, chemistry, electricity, shipping yard, paper making, metallurgy, textile, pharmacy, food industries and etc. We can also provide the products according to GB, HG, DL, SH, SY, ASME, MSS, DIN, EN and other relevant standards and also according to the clients' technical requirements. The complete manufacturing and examining equipments ensure the needs of different sizes fittings by all walks of life. Currently, the production capability is about 30,000.00 tons per year.

The advanced forming technology, skilled manufacturing experiences, complete examining measurements and the regulatory management guarantee that the safe and reliable products are provided. The manufactured products are applied on the large important domestic projects and also exported. The company has won the praises from the clients because of the satisfied products.

The company first established the quality management system per ISO 9000 in 1996 and passed the evaluation and obtained the certificate in 1997. In 2009, the company also attained the certificates of ISO 14000 (Environmental Management Systems) and OHSAS 18000 (Occupational Health and Safety Management System).

Basing on the efficiently executing quality management system, the company has developed and extended further. The company passed the proof test for the products required by the national quality surveillance department. The company also obtained the certificates issued by

the SINO-PEC, CNPC, electricity construction, national chemistry, shipbuilding and etc. other industries and PED/CE certificate. In 2002, the company also attained the manufacture license for special equipment P.R.C (pressure piping component).

The company has been qualified by SINOPEC, CNPC, CNOOC, NATIONAL POWER STATION, CCS, CRN, SHELL, API, BP, FLUOR, BASF, WORLEYPARSONS, SASOL, SABIC and etc and finally approved in the VENDOR LIST.

The company is now the member of technology council of national piping accessory standard committee and the pressure piping technology council of national boiler and pressure vessel standard. The company has been responsible for and/or taken part in the draft of the national standards of pressure piping component.

Purpose of management: caring for employees, focusing on clients, basis of credit and 1st place of quality.

Subject of Management: safety, quality, neatness, regulation.

Policy of quality: each staff's responsibility, each process's surveillance, continuous improvement and final clients' satisfaction.

Policy of the Environment, Occupational Health and Safety: each staff's participation, prevention of pollution, safety & health, contribution to society.

“How happy we are to have friends from afar”, we are sincerely hope you all over the world to survey, visit the company and we'll like to cooperate with you with our heart and soul to realize the mutual success.

President/General Manager: **Huang Guohong**





Company Profile

公司概况

员工人数
210位

面积

占地面积37,551 M²
建筑面积26,775 M²
其中：作业面积21,936 M²
办公面积4,839 M²

注册资金

5800万元人民币

Employees

Total: 210

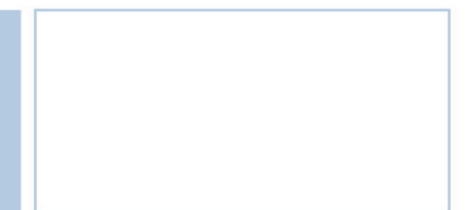
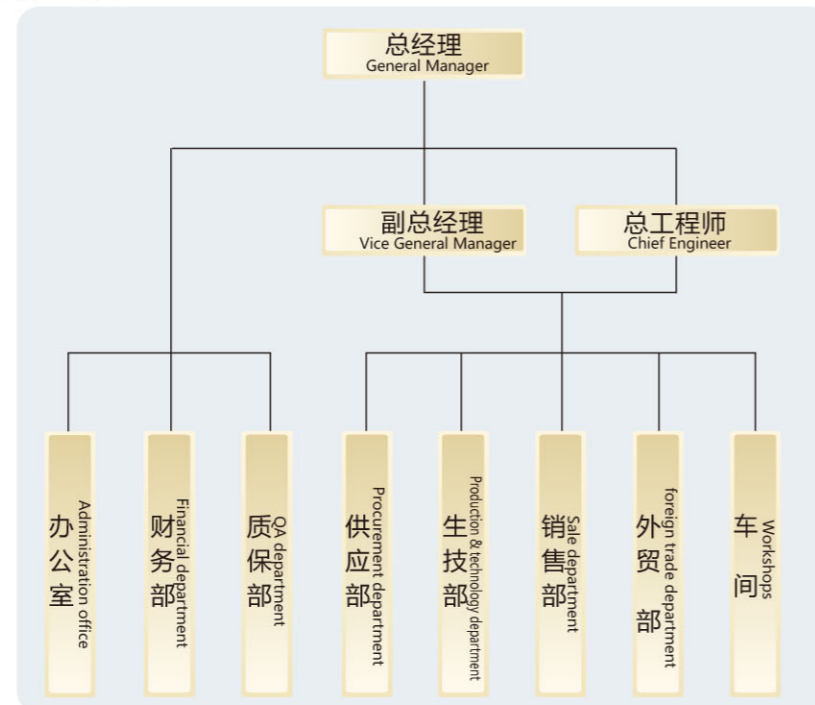
Areas

Covering areas 37,551 M²
Building areas 26,775 M²
including: Operation areas 21,936 M²
Office areas 4,839 M²

Registered Capital

RMB Yuan 58.00 Million

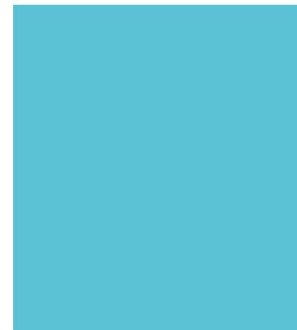
组织机构
Organization



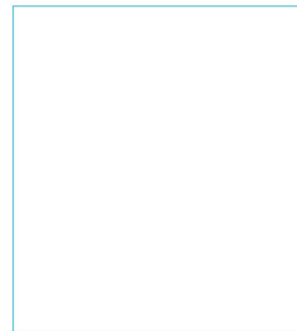


Main products

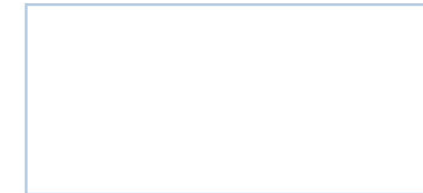
主要产品



对焊管件:
弯头、三通、四通、异径管: DN15~DN2200/NPS 1/2~NPS 88
管帽,弯管: DN15~DN1200/NPS 1/2~NPS 48
翻边短节: DN15~DN600/NPS 1/2~NPS 24
承插焊和螺纹管件: DN6~DN100/NPS 1/8~NPS 4
其他管件: 按订货要求尺寸制造
法 兰: DN15~DN1500/NPS 1/2~NPS 60
材 料: 碳素钢,合金钢,不锈钢,低温钢,双相钢,管线钢,高合金材料等
壁厚或压力等级: 按订货要求制造



Butt weld fittings:
Elbows, tees, crosses, reducers: DN15~DN2200/NPS 1/2~NPS 88
Caps, bends: DN15~DN1200/NPS 1/2~NPS 48
Lap joints stub end: DN15~DN600/NPS 1/2~NPS 24
Socket weld and threaded fittings: DN6~DN100/NPS 1/8~NPS 4
Other fittings: Per the clients' required specification
Flanges: DN15~DN1500/NPS 1/2~NPS 60
Materials: Carbon steel, alloy steel, low temperature carbon steel, duplex stainless steel, oil and gas transmission steel, high alloy steel and etc.
Schedule or pressure grade Per the requirements of purchase order



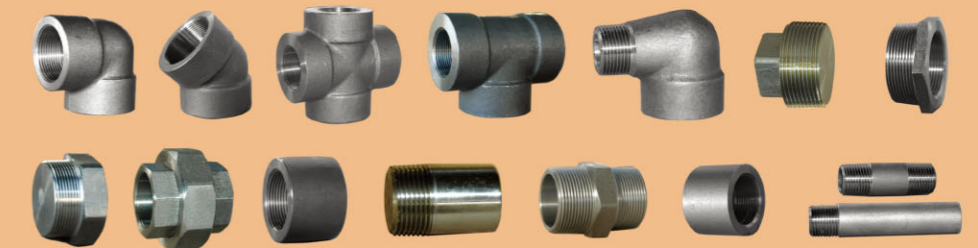
对焊管件 Butt weld fittings



承插焊管件 Socket weld fittings



螺纹管件 Threaded fittings



其他管件 Other fittings



法兰 Flanges

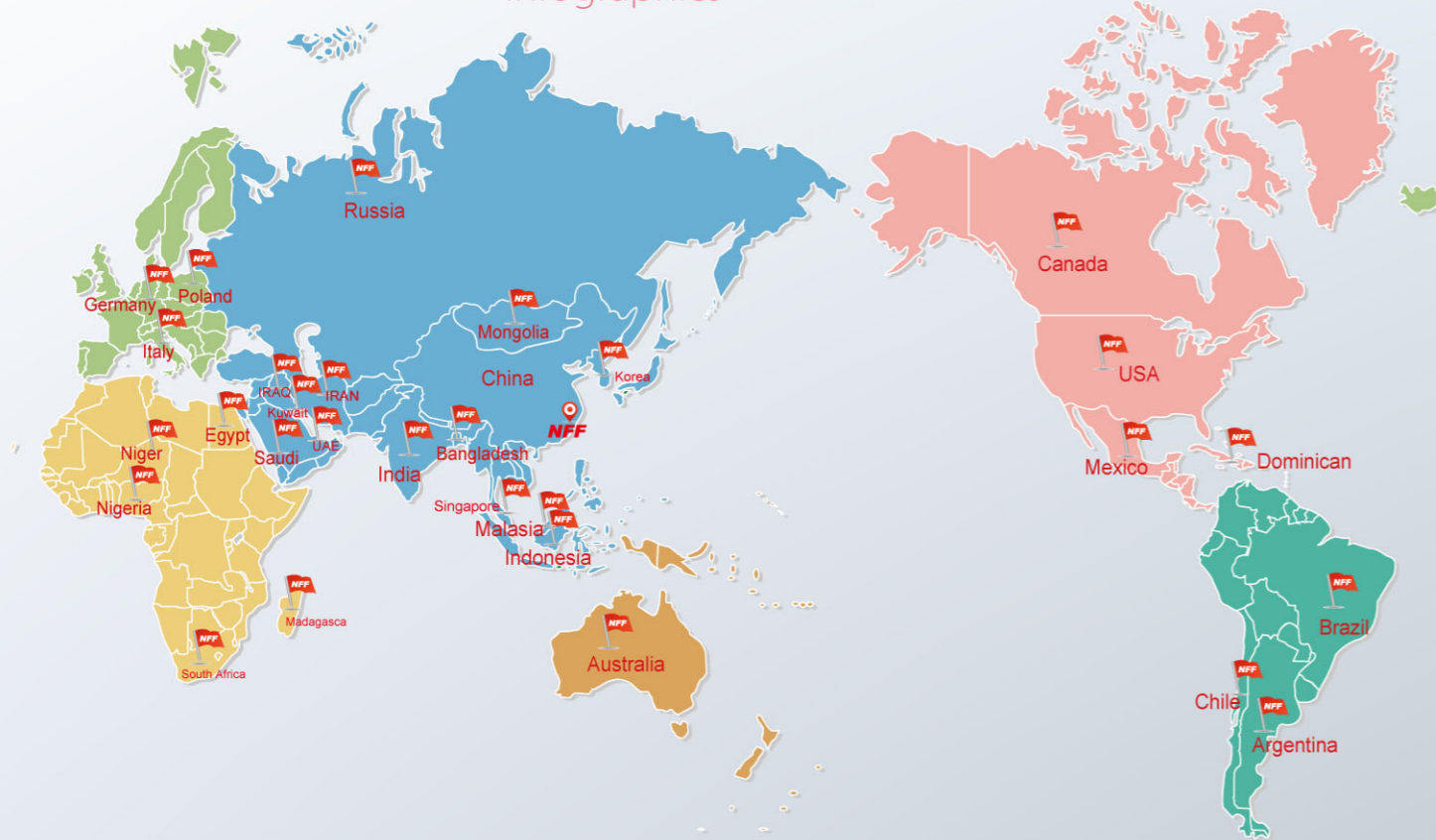


Business distribution

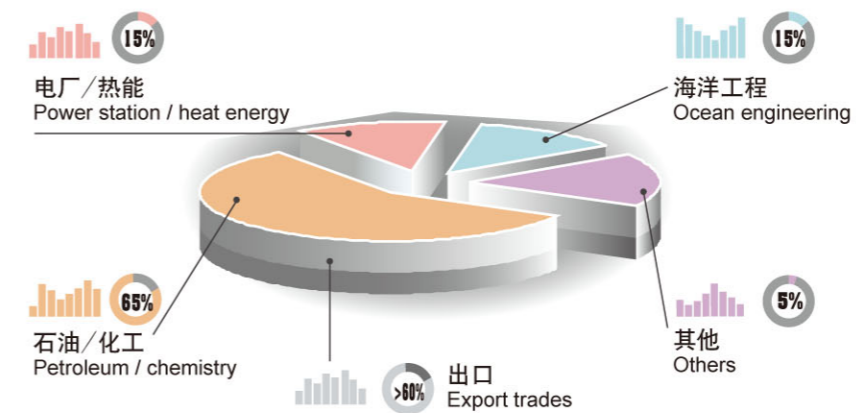
业务分布



WORLD MAP
infographics



CHINA MAP
infographics



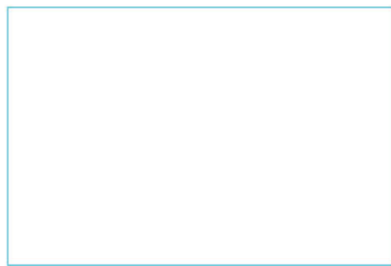
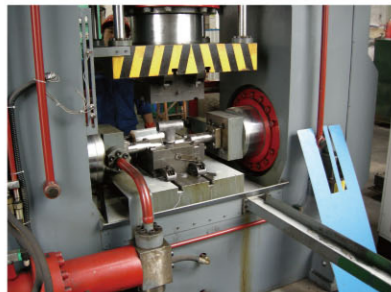


Manufacturing equipments

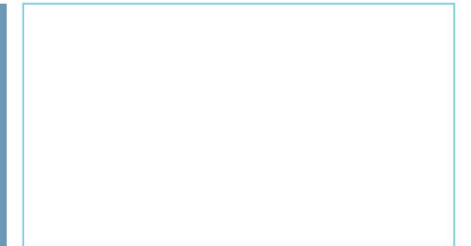
制造装备



制造设备160余台(套)、各类工模具700余件(套)
成形设备17台(套)
其中: 液压成形机 8台 (3000T, 1200T, 1000T, 500T, 315T, 200T,65T)
中频加热弯头弯管推制机 3套3台 (800T, 300T, 200T)
不锈钢弯头成形机 5台 (DN600, DN400, DN250, DN100, DN40)
卷板机 1台
下料设备 16台
焊接设备 6台
热处理和加热设备 7台
机加工设备 35台
表面处理设备 7台
起重运输设备 28台
其它设备 45台(套)



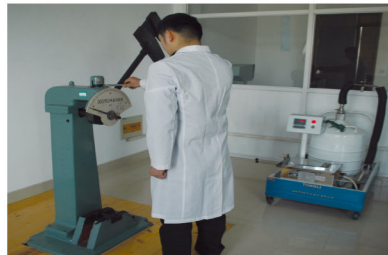
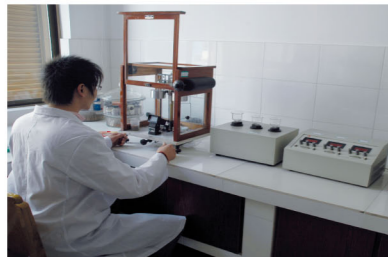
Manufacturing equipments are about 160 pieces(sets) and the tools and modules are about 700 pieces (sets)
Forming equipments 17 pieces(sets)
Including: Hydraulic press forming machines 8 pieces/ (3000T, 1200T, 1000T, 500T, 315T, 200T, 65T)
Middle frequency heating press machines for elbows and bends 3 sets/ (800T, 300T, 200T)
Stainless steel elbows forming machine 5 pieces/ (DN600, DN400, DN250, DN100, DN40)
Rolling machine 1 piece
Cutting machines 16 pieces
Welding equipments 6 pieces
Heat treatment and heating equipments 7 sets
Machining equipment 35 pieces
Surface treatment equipments 7 pieces(sets)
Lifting equipments 28 pieces
Other equipments 45 pieces





Examining Equipments

检测装备



检测设备、仪器、工具等70余台(套)

化学分析仪器

其中: 湿法化学分析仪器全套
光谱分析仪器2台

力学性能试验装备

其中: 液压万能试验机1台
摆锤式冲击试验机(包括低温装置)1台(套)
布氏硬度计1台
里氏硬度计2台

无损检测装备8台

其中: X射线探伤机2台
磁粉探伤机4台
超声波探伤仪2台

金相检测仪1台

水压试验设备1台

其它检验测试装备50余台(套)

包括: 超声波测厚仪、磁强仪、铁素体检测仪、红外温度计以及其他检测装置、工具等。

Examining equipments, instruments, tools are about 70 pieces (sets)

Chemical analysis instruments

Including: Complete set of wet chemical analysis instrument
Spectroanalysis instruments 2 pieces

Equipments for mechanical properties

including: Hydraulic universal tester 1 piece
Swing-hammer type impact tester(including low temperature equipment) 1 set
brinell hardness tester 1 pieces
leeb hardness tester 2 pieces

NDE equipments 8 pieces

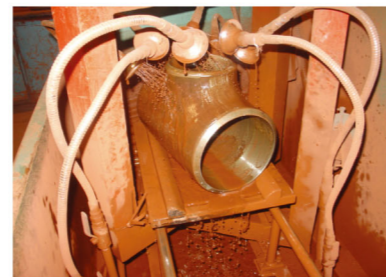
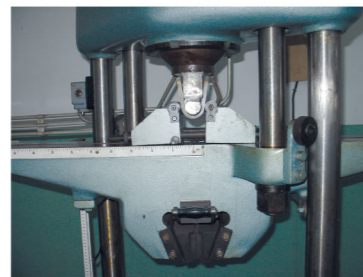
Including: X-ray detectors 2 pieces
MT detectors 4 pieces
UT detectors 2 pieces

Metallographical analyzer 1piece

Hydraulic tester 1 piece

Other examining equipments 50

Including: ultrasonic thickness tester, Magnetization instrument, Ferrite element tester, Infrared thermodetector, Other examining equipment & tools.





Quality, Environmental, Occupational health & safety management

质量、环境和职业健康安全管理



质量管理体系:

自1997年通过ISO9000认证以来,保持有效运行并持续改进质量管理体系,使工作质量和产品质量逐年提高。

环境和职业健康安全管理体系:

秉承保护环境、关爱员工、奉献社会的理念,公司于2009年通过了ISO14000和OHSAS 18000认证。

ERP:

根据产品特点和质量管理要求开发的管理系统软件,提高了产品产出过程的管理质量。

采购管理:

实施合格供方评审制度,建立合格供方名单。

工艺管理:

对制造和检测工序均由相应的工艺文件进行规范和指导作业。

产品检测:

所有产品100%尺寸外观检测,无损检测及其它检验试验按采购技术要求及产品标准(或严于产品标准)规定进行。

产品信息跟踪:

实行《工艺流程卡》随制造工序流转加之产品标志的方法,以保证在制造过程中不出现材料混批现象。

Quality management system

Efficiently and continuously developed quality management system ensures to improve the quality of work and products annually from 1997 when attaining the certificate of ISO 9000.

Environmental, occupational health & safety management system:

Basing on protecting environment, caring employees and contributing to society, the company has passed the accreditation for ISO 14000(Environmental Management Systems) & OHSAS 18000 (Occupational Health and Safety Management System)in 2009.

ERP

The management software developed from the products' characteristics and the requirements for the quality ensures the management quality during the output of products.

Procurement management

Evaluating the qualified sub-suppliers and establishing the qualified sub-supplier lists.

Technology management

The process procedures of manufacturing and examining rule and guide the relevant work.

Product examining

100% visual and size examining for all the products. NDE and other inspection and test shall be per the purchase specification and the product standard(or more strigent standard).

Traceability

The traveling card following each process together with the marking on the products ensure to prevent the mixed batch.





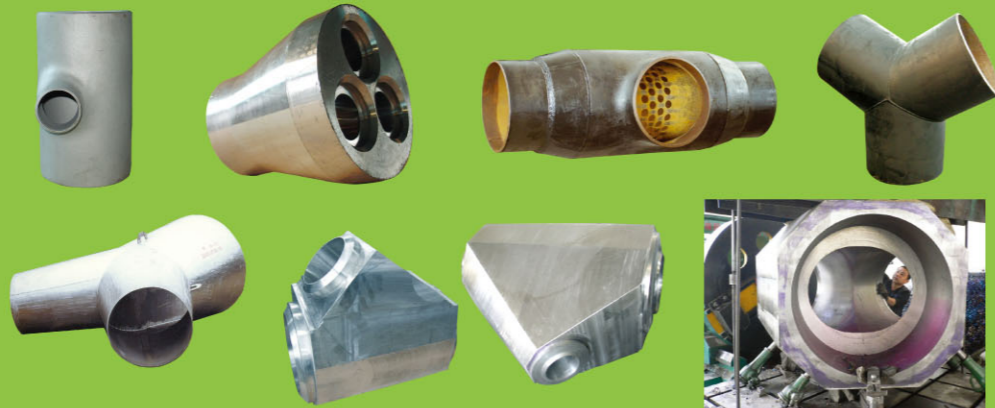
Development & Research

研究与开发

特材管件
Special material fittings



非标管件
Non-standard fittings



试验与评定
Proof test & qualification for process



标准编制 Draft and preparation of the standards

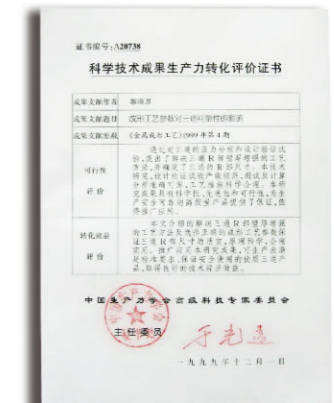
公司作为SAC/TC237和SAC/TC262/SC3委员单位，负责或参与了现行管件国家标准的全部编制工作。
As the committee member of SAC/TC237 and SAC/TC262/SC3, the company has been responsible for and/or taken part in the draft of the national standards of pressure piping component.



专利 Patent



科技论文 Technical articles





Enterprise development

企业发展

采用合作的方式进行管道工厂化预制，为顾客提供制作完成的管道预制件。
Using the cooperation business method to perform prefabrication in workshop, the company has manufactured and provided piping spools for clients.



2012年8月2日在我公司举行了壳牌-南方管件《管件采购全球战略框架协议》签字仪式。公司正式成为壳牌公司的管件供应商。



On Aug.02, 2012, ceremony for signature of EFA between NFF & Shell Global was opened in the new plant. The company formally became one of the qualified suppliers for SHELL GLOBAL.



公司于2012年完工的6000平方米厂房和1800平方米的办公面积，调整为感应加热工艺生产弯头和弯管的车间、热处理工段和理化中心使用。公司于2008年将管件制造搬迁至新厂区，原厂区做为法兰车间使用。

The completed workshop with production land 6000 M2 and office land 1800M² in 2012 was used as workshop for induction elbows and bends, heat treatment process and the center of physicochemical examination. In 2008, NFF second moved to this new plant, the former plant was used to fabricate pipe flanges.

